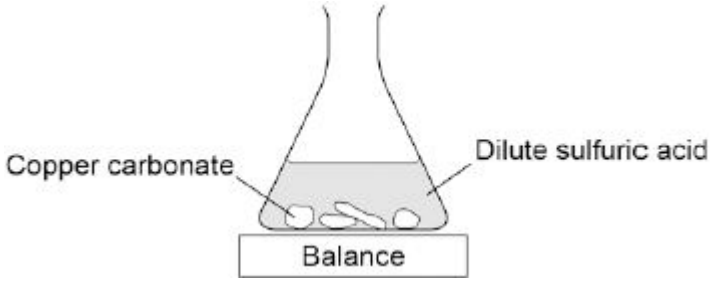
**1** A student investigated the reaction of copper carbonate with dilute sulfuric acid.

The student used the apparatus shown in the figure below.




(a) Complete the state symbols in the equation.

$$CuCO_3\ (.....) + H_2SO_4\ (aq) \rightarrow CuSO_4\ (aq) + H_2O\ (.....) + CO_2\ (g)$$

**(2)**

(b) Why did the balance reading decrease during the reaction?

Tick **one** box.

The copper carbonate broke down. ☐

A salt was produced in the reaction. ☐

A gas was lost from the flask. ☐

Water was produced in the reaction. ☐

**(1)**

(c) Describe a safe method for making pure crystals of copper sulfate from copper carbonate and dilute sulfuric acid. Use the information in the figure above to help you.

In your method you should name all of the apparatus you will use.

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**(6)**

(d) The percentage atom economy for a reaction is calculated using:

$$\frac{\text{Relative formula mass of desired product from equation}}{\text{Sum of relative formula masses of all reactants from equation}} \times 100$$

The equation for the reaction of copper carbonate and sulfuric acid is:

$$CuCO_3 + H_2SO_4 \rightarrow CuSO_4 + H_2O + CO_2$$

Relative formula masses : $CuCO_3 = 123.5$; $H_2SO_4 = 98.0$; $CuSO_4 = 159.5$

Calculate the percentage atom economy for making copper sulfate from copper carbonate.

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.....

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.....

Atom economy = ..... %

**(3)**

(e) Give **one** reason why is it important for the percentage atom economy of a reaction to be as high as possible.

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**(1)**

**(Total 13 marks)**

**2** A student investigated the reactions of copper carbonate and copper oxide with dilute hydrochloric acid.

In both reactions one of the products is copper chloride.

(a) Describe how a sample of copper chloride crystals could be made from copper carbonate and dilute hydrochloric acid.

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**(4)**

(b) A student wanted to make 11.0 g of copper chloride.

The equation for the reaction is:

$$CuCO_3 + 2HCl \rightarrow CuCl_2 + H_2O + CO_2$$

Relative atomic masses, $A_r$: H = 1; C = 12; O = 16; Cl = 35.5; Cu = 63.5

Calculate the mass of copper carbonate the student should react with dilute hydrochloric acid to make 11.0 g of copper chloride.

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.....

.....

Mass of copper carbonate = ..... g

**(4)**

(c) The percentage yield of copper chloride was 79.1 %.

Calculate the mass of copper chloride the student actually produced.

.....

.....

Actual mass of copper chloride produced = ..... g

**(2)**

(d) Look at the equations for the two reactions:

Reaction 1 $CuCO_3(s) + 2HCl(aq) \rightarrow CuCl_2(aq) + H_2O(l) + CO_2(g)$

Reaction 2 $CuO(s) + 2HCl(aq) \rightarrow CuCl_2(aq) + H_2O(l)$

Reactive formula masses: CuO = 79.5; HCl = 36.5; $CuCl_2$ = 134.5; $H_2O$ = 18

The percentage atom economy for a reaction is calculated using:

$$\frac{\text{Relative formula mass of desired product from equation}}{\text{Sum of relative formula masses of all reactants from equation}} \times 100$$

Calculate the percentage atom economy for Reaction 2.

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Percentage atom economy = ..... %

**(3)**

(e) The atom economy for Reaction 1 is 68.45 %.
Compare the atom economies of the two reactions for making copper chloride.

Give a reason for the difference.

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.....

**(1)**
**(Total 14 marks)**

**3** (a) Nitrogen and hydrogen are passed over iron to produce ammonia in the Haber Process.

Balance the equation for the reaction.

$$N_2 \quad + \quad H_2 \quad \rightarrow \quad NH_3$$

**(1)**

(b) What is iron used for in the Haber process?

Tick **one** box.

catalyst ☐

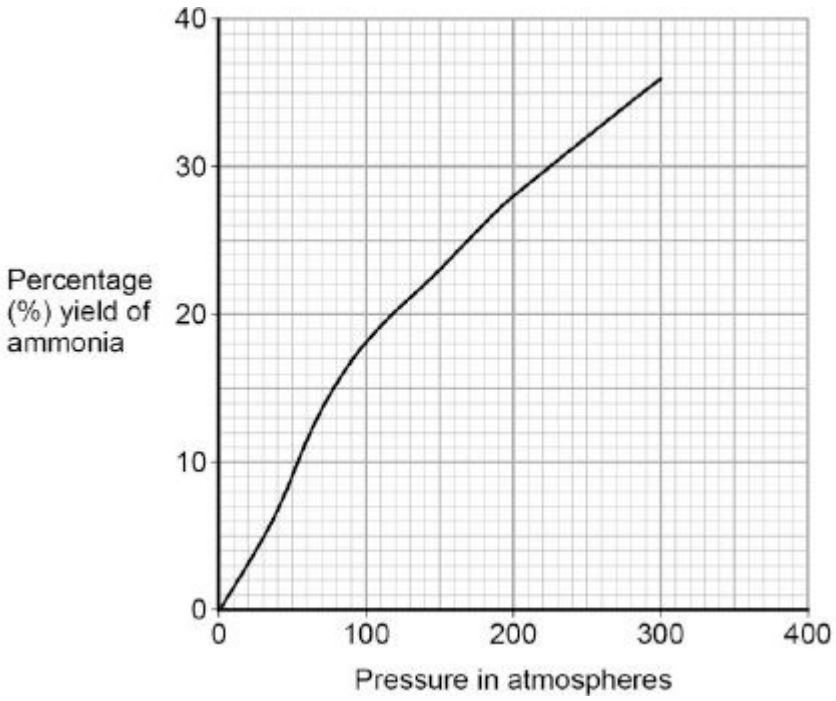
fuel ☐

monomer ☐

reactant ☐

**(1)**

(c) The figure below shows how the percentage yield of ammonia changes with pressure.




Describe the trend shown in the figure above.

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.....

**(1)**

(d) Use the figure above to determine the difference in percentage yield of ammonia at 150 atmospheres pressure and 250 atmospheres pressure.

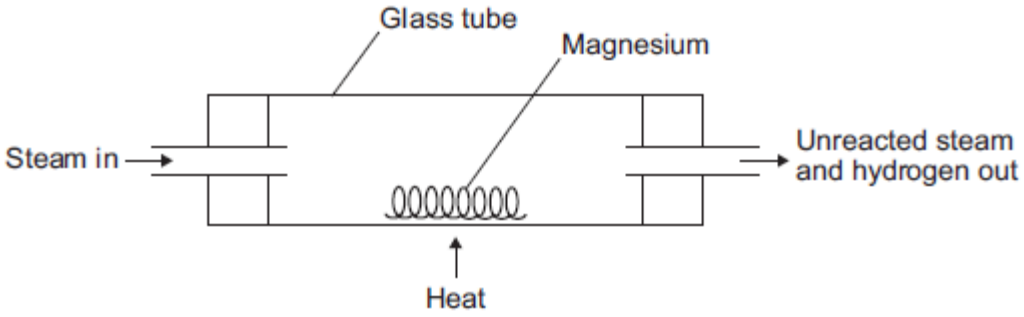
Difference in percentage yield of ammonia = ..... %

**(2)**

**(Total 5 marks)**

**4** Magnesium reacts with steam to produce hydrogen gas and magnesium oxide.

A teacher demonstrated the reaction to a class. The figure below shows the apparatus the teacher used.




(a) (i) The hydrogen produced was collected.

Describe how to test the gas to show that it is hydrogen.

Test .....

.....

Result .....

.....

**(2)**

(ii) Explain why the magnesium has to be heated to start the reaction.

.....

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.....

**(2)**

(b) The equation for the reaction is:

$$Mg(s) + H_2O(g) \longrightarrow MgO(s) + H_2(g)$$

(i) The teacher used 1.00 g of magnesium.

Use the equation to calculate the maximum mass of magnesium oxide produced.

Give your answer to three significant figures.

Relative atomic masses ($A_r$): O = 16; Mg = 24

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Maximum mass = ..... g

**(3)**

(ii) The teacher's demonstration produced 1.50 g of magnesium oxide.

Use your answer from part (b)(i) to calculate the percentage yield.

If you could not answer part (b)(i), use 1.82 g as the maximum mass of magnesium oxide. This is **not** the answer to part (b)(i).

.....

Percentage yield = ..... %

**(2)**

(iii) Give **one** reason why the percentage yield is less than 100%.

.....

.....

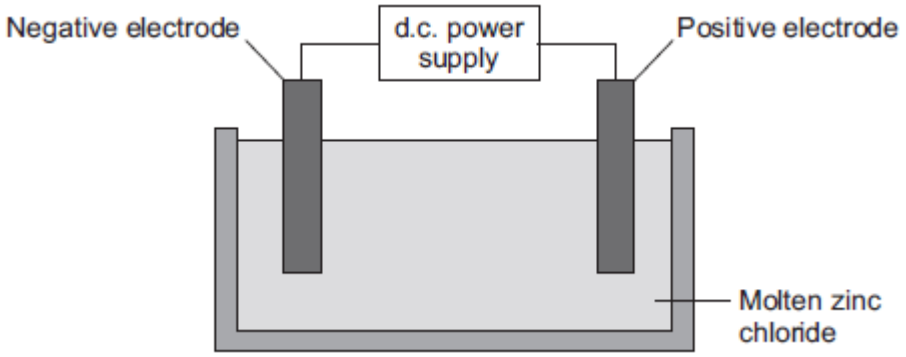
.....

**(1)**

**(Total 10 marks)**

**5** This question is about zinc and magnesium.

Zinc is produced by electrolysis of molten zinc chloride, as shown in the figure below.




(a) (i) Why must the zinc chloride be molten for electrolysis?

.....

.....

**(1)**

(ii) Describe what happens at the negative electrode.

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**(3)**

(iii) Complete the half equation for the reaction at the positive electrode.

..... $\longrightarrow$ $Cl_2$ + ..... $e^-$

**(1)**

(b) Magnesium can be produced from magnesium oxide.

The equation for the reaction is:

$$Si(s) + 2\,MgO(s) \longrightarrow SiO_2(s) + 2\,Mg(g)$$

(i) How can you tell from the equation that the reaction is done at a high temperature?

.....

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**(1)**

(ii) This reaction to produce magnesium from magnesium oxide is **endothermic**.

What is meant by an **endothermic** reaction?

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**(1)**

(iii) A company made magnesium using this reaction.

Calculate the mass of magnesium oxide needed to produce 1.2 tonnes of magnesium.

Relative atomic masses ($A_r$): O = 16; Mg = 24

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Mass of magnesium oxide needed = ..... tonnes

**(3)**

(iv) The company calculated that they would produce 1.2 tonnes of magnesium, but only 0.9 tonnes was produced.

Calculate the percentage yield.

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Percentage yield = ..... %

**(1)**

(v) Give **one** reason why the calculated yield of magnesium might not be obtained.

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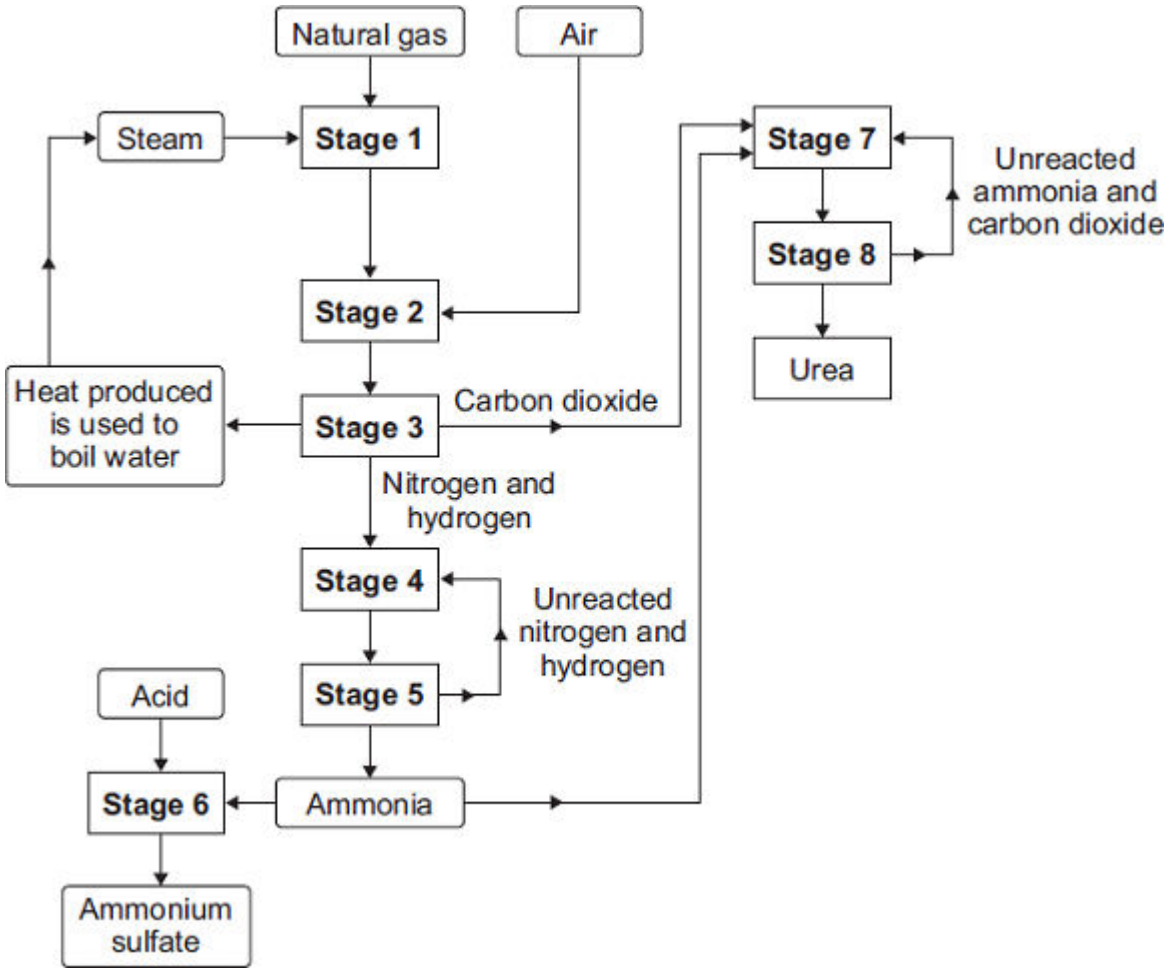
**(1)**

**(Total 12 marks)**

**6** Ammonium sulfate and urea are made from ammonia. These compounds are used by farmers.

The flow diagram shows the stages to make ammonium sulfate and urea.




(a) Give **two** examples from the flow diagram of the efficient use of energy and raw materials.

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**(2)**

(b) The equation for the reaction in Stage **4** is shown below.

$$N_2(g) + 3H_2(g) \rightleftharpoons 2NH_3(g)$$

The forward reaction is exothermic.

State **and** explain:

(i) how a **decrease** in temperature would affect the yield of ammonia at equilibrium

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**(2)**

(ii) how an **increase** in pressure would affect the yield of ammonia at equilibrium.

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**(2)**

(c) The equation for the reaction in Stage **7** is shown below.

$$\underset{\text{ammonia}}{2\,NH_3} + CO_2 \rightleftharpoons \underset{\text{urea}}{NH_2CONH_2} + H_2O$$

The table gives the relative formula masses ($M_r$) of the reactants and the products for this reaction.

| **Formula of reactant or product** | **Relative formula masses ($M_r$)** |
|---|---|
| $NH_3$ | 17 |
| $CO_2$ | 44 |
| $NH_2CONH_2$ | 60 |
| $H_2O$ | 18 |

Percentage atom economy can be calculated using:

$$\text{Percentage atom economy} = \frac{M_r \text{ of useful product}}{\text{total } M_r \text{ of all reactants added together}} \times 100\%$$

Calculate the percentage atom economy for the reaction in Stage **7**.

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.....

Percentage atom economy = ..... %

**(2)**
**(Total 8 marks)**

**7** The symbol equation for the decomposition of hydrogen peroxide is:

$$2H_2O_2 \rightarrow 2H_2O + O_2$$

(a) This reaction is *exothermic*.

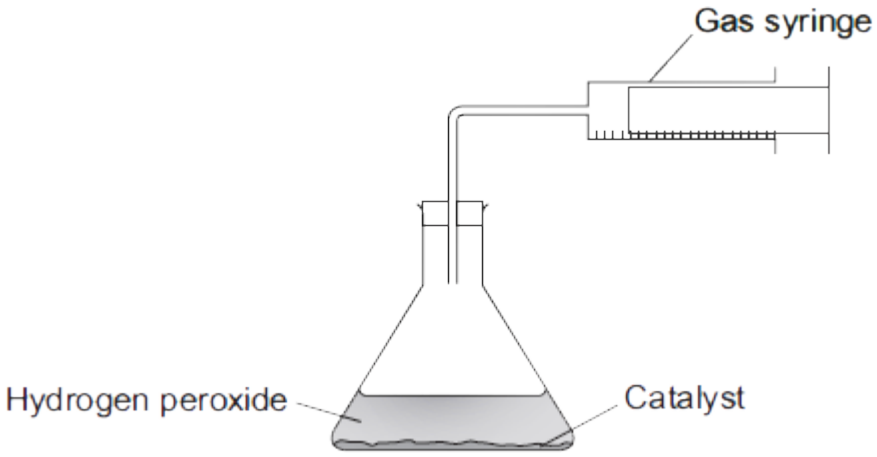
What is an *exothermic* reaction?

.....

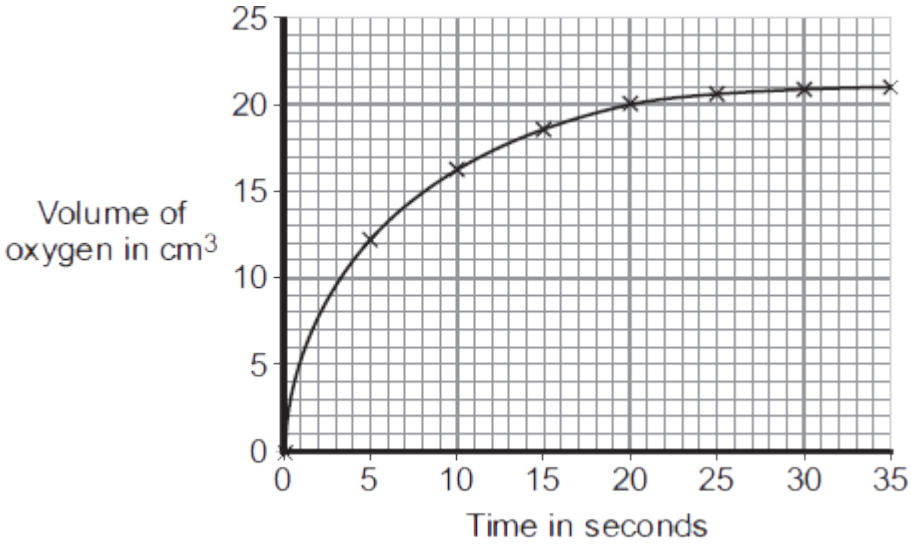
.....

**(1)**

(b) A student measured the volume of oxygen produced by 50 $cm^3$ of hydrogen peroxide.



The graph shows the results.




(i) Use the graph to describe the changes in the rate of the reaction from 0 to 35 seconds.

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**(3)**

(ii) What was the total volume of oxygen gas collected?

..... $cm^3$

**(1)**

(iii) The student had calculated that the hydrogen peroxide used should produce 25 $cm^3$ of oxygen.

Calculate the percentage yield of oxygen.

.....

.....

.....

Answer = ..... %

**(2)**

(c) An increase in the temperature of the hydrogen peroxide increases the rate of the reaction.

Use your knowledge of particles to explain why.

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**(3)**
**(Total 10 marks)**

**8** Aspirin tablets have important medical uses.


A student carried out an experiment to make aspirin. The method is given below.

1. Weigh 2.00 g of salicylic acid.
2. Add 4 $cm^3$ of ethanoic anhydride (an excess).
3. Add 5 drops of concentrated sulfuric acid.
4. Warm the mixture for 15 minutes.
5. Add ice cold water to remove the excess ethanoic anhydride.
6. Cool the mixture until a precipitate of aspirin is formed.
7. Collect the precipitate and wash it with cold water.
8. The precipitate of aspirin is dried and weighed.

(a) The equation for this reaction is shown below.

$C_7H_6O_3$ + $C_4H_6O_3$ → $C_9H_8O_4$ + $CH_3COOH$
salicylic acid aspirin

Calculate the maximum mass of aspirin that could be made from 2.00 g of salicylic acid.

The relative formula mass ($M_r$) of salicylic acid, $C_7H_6O_3$, is 138

The relative formula mass ($M_r$) of aspirin, $C_9H_8O_4$, is 180

.....

.....

.....

.....

Maximum mass of aspirin = ..... g

**(2)**

(b) The student made 1.10 g of aspirin from 2.00 g of salicylic acid.

Calculate the percentage yield of aspirin for this experiment.

(If you did not answer part (a), assume that the maximum mass of aspirin that can be made from 2.00 g of salicylic acid is 2.50 g. This is **not** the correct answer to part (a).)

.....

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.....

.....

Percentage yield of aspirin = ..... %

**(2)**

(c) Suggest **one** possible reason why this method does **not** give the maximum amount of aspirin.

.....

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**(1)**

(d) Concentrated sulfuric acid is a catalyst in this reaction.

Suggest how the use of a catalyst might reduce costs in the industrial production of aspirin.

.....

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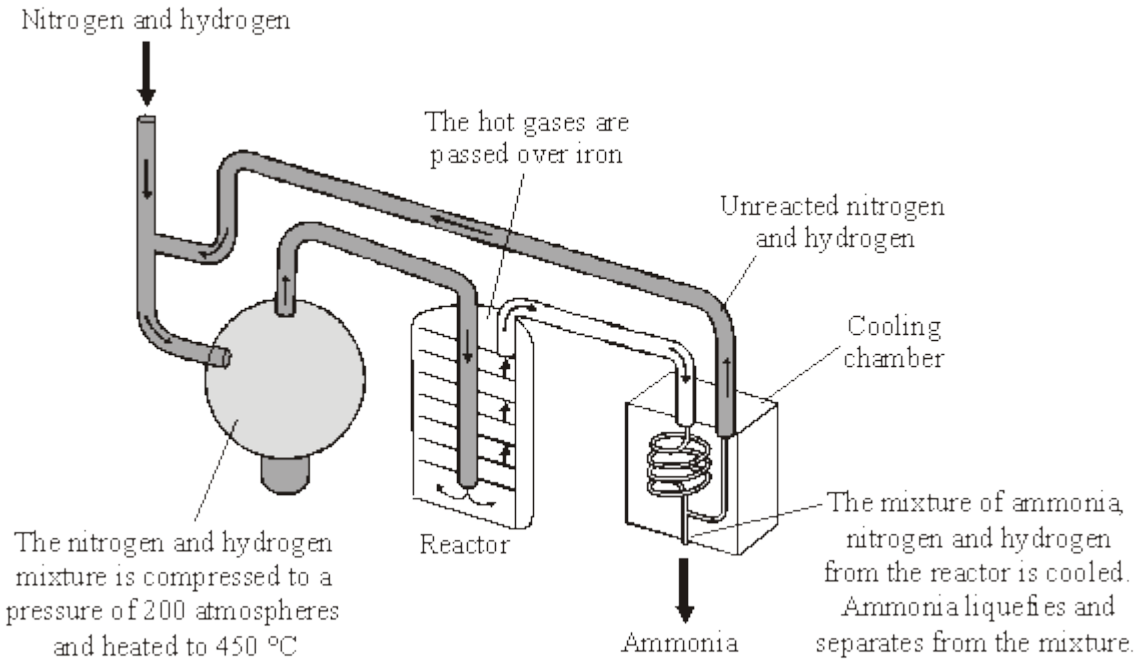
**(1)**
**(Total 6 marks)**

**9** The Haber process is named after the German chemist, Fritz Haber.

The diagram shows the main stages in the Haber process.

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An exothermic reaction takes place when nitrogen reacts with hydrogen to make ammonia.

The reaction can be represented by this equation.

$$N_2\,(g) + 3H_2\,(g) \rightleftharpoons 2NH_3\,(g)$$

(a) Calculate the maximum mass of ammonia that could be made from 1000 g of nitrogen.

Relative atomic masses: H = 1; N = 14

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.....

Mass .....g

**(3)**

(b) At a temperature of 450 °C and 200 atmospheres the actual mass of ammonia produced when 1000 g of nitrogen is passed through the reactor is 304 g.

Calculate the percentage yield of ammonia produced in the reactor.

(If you did not answer part (a), then assume that the maximum mass of ammonia that can be made from 1000 g of nitrogen is 1100 g. This is **not** the correct answer to part (a).)

.....

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Percentage yield of ammonia = ..... %

**(2)**

(c) State **and** explain:

(i) how a **decrease** in temperature would affect the yield of ammonia

.....

.....

.....

.....

**(2)**

(ii) how an **increase** in pressure would affect the yield of ammonia.

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**(2)**

(d) Factories that make ammonia are often near to large towns.

Discuss the economic, safety and environmental factors to be considered when there is an ammonia factory near a town.

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**(3)**
**(Total 12 marks)**

**10** This label was taken from a cola drink.


The pH of this drink is 2.5.

(a) (i) Which **one** of the ingredients in the cola drink causes the low pH?

.....

**(1)**

(ii) Draw a ring around the name of the ion that gives the cola drink its low pH.

**chloride** **hydrogen** **hydroxide** **sodium**

**(1)**

(b) The preservative used in the cola drink is sodium benzoate.
Sodium benzoate is made using two chemical reactions.

**Reaction 1**
Methylbenzene is reacted with oxygen, with the help of a catalyst, to form benzoic acid.

**Reaction 2**
Benzoic acid is neutralised by sodium hydroxide solution to form sodium benzoate and water.

(i) How does the catalyst help **reaction 1**?

.....

.....

**(1)**

(ii) **Reaction 1** has a high atom economy.

The table lists several statements. Put a tick (✓) next to the **one** statement which best describes a high atom economy.

| Statement | (✓) |
|---|---|
| All the atoms used are cheap. | |
| Most of the starting materials end up as useful products. | |
| Only a small number of atoms are used in the reaction. | |

**(1)**

(iii) **Reaction 2** is a neutralisation reaction.

Complete the equation by writing the formula of the product.

$H^+ + OH^- \rightarrow$ .....

**(1)**
**(Total 5 marks)**

**11** (a) Ammonia is manufactured from nitrogen and hydrogen. The equation for the reaction between them is:

$$N_2(g) + 3H_2(g) \rightleftharpoons 2NH_3(g)$$

(i) What is the source of the nitrogen?

.....

**(1)**

(ii) Why does increasing the pressure increase the chance of molecules of hydrogen reacting with molecules of nitrogen?

.....

.....

**(1)**

(iii) The percentage yield of ammonia is the percentage, by mass, of the nitrogen and hydrogen which has been converted to ammonia. Calculate the mass, in tonnes, of ammonia which can be produced from 90 tonnes of hydrogen when the percentage yield is 50%. The relative atomic masses are: H 1; N 14.

Show clearly how you get to your answer.

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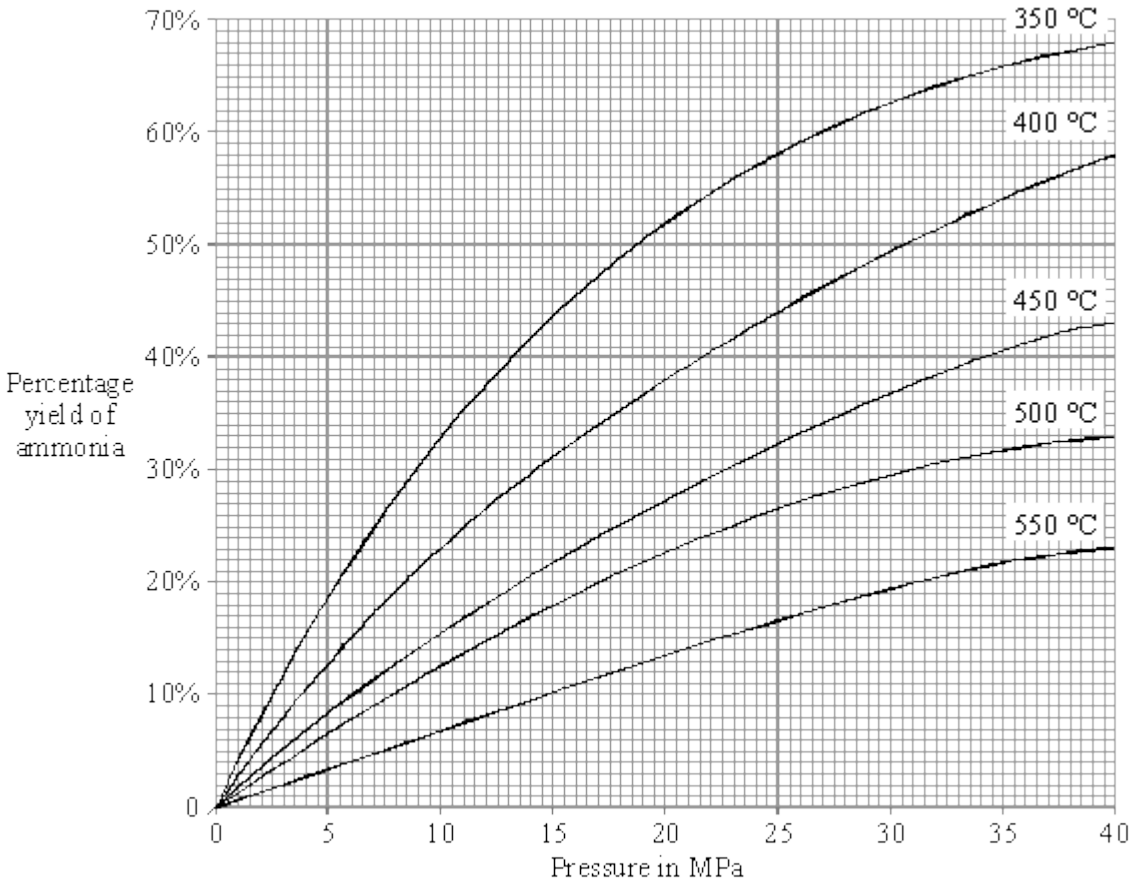
Mass = ..... tonnes

**(2)**

(b) The percentage yield of ammonia depends on the temperature and pressure inside the reaction vessel. The set of graphs show this.




(i) MPa is the symbol for which unit?

.....

**(1)**

(ii) What is the percentage yield of ammonia produced at a temperature of 450 °C and a pressure of 20 MPa?

.....

**(1)**

(iii) Suggest what changes the chemical engineers should make to both the temperature and the pressure to **increase** the percentage yield of ammonia.

Temperature .....

Pressure .....

**(1)**

(iv) How can the rate of ammonia production be increased without changing the temperature or pressure or the mass of hydrogen and nitrogen?

.....

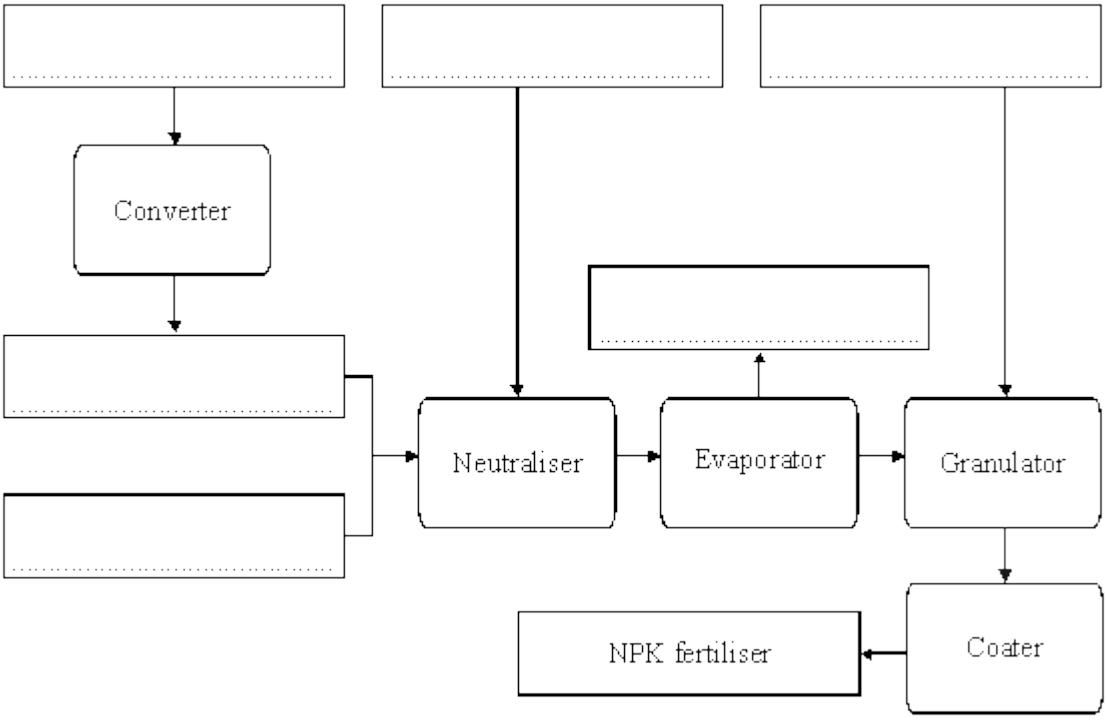
.....

**(1)**

(c) About four-fifths of ammonia production is used to produce fertilisers. One of them is known as NPK. It is made in the following way.

- Some ammonia is converted to nitric acid which is then mixed with phosphoric acid.
- The mixture is neutralised with more ammonia and the solution is partly evaporated.
- Potassium chloride is added to form granules.
- The granules are coated to make the fertiliser free-flowing.

Complete the flow-chart for the production of NPK by writing in the names of the correct chemicals in the **six** boxes.




**(2)**
**(Total 10 marks)**